

**BLACK
STEEL™**

**BLACK
HIDE™**



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**THE
GLOBAL
MERCHANTS**

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Tailormade

Versatile

Rugged

Made to Last

■ UNMISTAKABLY THE BEST ■ UNCOMPROMISED QUALITY ■ GUARANTEED UNBREAKABLE
■ BESPOKE INGENUITY ■ BLACK ELEGANCE ■ UNERRING SERVICE ■ THE EPITOME OF CLASS



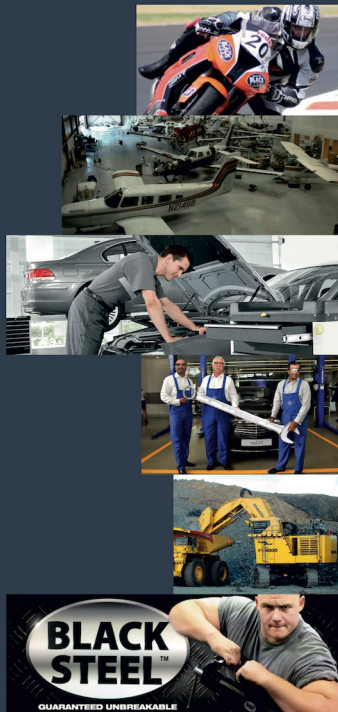
The Global Merchants, is a company which strives to deliver the best products, services and assistance to its customers worldwide. Our methods & designs commands an elegant presence that inspires us to perfection in everything we do. We constantly keep upgrading our methods, our designs to ensure that our products are able to maintain a niche at every step of the hastily progressing world. World class engineering, resolute ideals and signature levels of craftsmanship make each of our products not just accessories but a legacy resonating our ideals.



Contents



Vices



WE customize the Products & Packaging as per your Needs & Requirements

Quick Release Vice (with Pipe Jaws & Anvil)

Part No.	Size	Pkg/Carton	Pcs/Export Carton
	Inches		
TGM-10106	6	1	1



- The Quick Release Lever disengages the screw, so you can position the work with one hand while quickly opening and closing the vise. It also has a Big Anvil Work Surface.

Choose Your Color ■ ■ ■ ■



Mechanics Vice

Part No.	Size	Pkg/Carton	Pcs/Export Carton
	Inches		
TGM-10204	4	1	2
TGM-10204.5	4.5	1	1
TGM-10205	5	1	1
TGM-10206	6	1	1
TGM-10208	8	1	1

Available with Anvil also

- Fully machined on all load bearing surfaces.
- Safety top prevents slide separating from the body.
- The robust swivel base enables the vice to be smoothly rotated through 360 degrees.
- Two holding down screws lock the vice firmly in any position.

Mechanics Vice (swivel base)

Part No.	Size	Pkg/Carton	Pcs/Export Carton
	Inches		
TGM-10224	4	1	2
TGM-10224.5	4.5	1	1
TGM-10225	5	1	1
TGM-10226	6	1	1
TGM-10228	8	1	1

Available with Anvil also





Engineers Vice (fixed base)

Part No.	Size Inches	Pkg/Carton	Pcs/Export Carton
TGM-10304	4	1	2
TGM-10305	5	1	1
TGM-10306	6	1	1
TGM-10307	7	1	1
TGM-10308	8	1	1

Available with & without Pipe Jaws

- Made from Spheroid Graphite Iron, this is one of the strongest in the range of Vices being manufactured.
- Grooved Jaws.



Multi - Purpose Vice

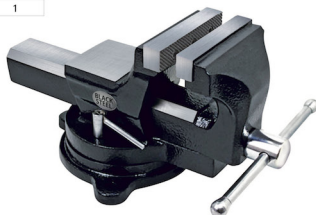
Part No.	Size Inches	Pkg/Carton	Pcs/Export Carton
TGM-10404	4	1	1
TGM-10405	5	1	1
TGM-10406	6	1	1

- Rotating head for clamping material at any angle.
- Indexed at 90 degrees left and right for quick setup.
- Large built in Anvil for flat shaping.
- Positive locking Swivel Base rotates 360 degrees.
- Permanent Pipe Jaws & Replaceable Serrated Jaw Face.

Engineers Vice (swivel base)

Part No.	Size Inches	Pkg/Carton	Pcs/Export Carton
TGM-10324	4	1	2
TGM-10325	5	1	1
TGM-10326	6	1	1
TGM-10327	7	1	1
TGM-10328	8	1	1

Available with & without Pipe Jaws



Choose Your Color

- For heavy Duty Applications.
- Offset Jaws provide Superior Perpendicular Clamping.



Professional offset Vice

Part No.	Size	Pkg/Carton	Pcs/Export
	Inches		Carton
TGM-10604	4	1	1
TGM-10606	6	1	1



Workshop Vice (fixed base)

Part No.	Size	Pkg/Carton	Pcs/Export
	Inches		Carton
TGM-10702	2.6	1	6
TGM-10703	3	1	6
TGM-10704	4	1	4
TGM-10705	5	1	2
TGM-10706	6	1	1
TGM-10708	8	1	1
TGM-10710	10	1	1
TGM-10712	12	1	1

- Heavy Duty Vices With Anvil For Use in Workshops & Garages

Choose Your Color ■ ■ ■



Workshop Vice (swivel base)

Part No.	Size	Pkg/Carton	Pcs/Export
	Inches		Carton
TGM-10722	2.6	1	6
TGM-10723	3	1	6
TGM-10724	4	1	4
TGM-10725	5	1	2
TGM-10726	6	1	1
TGM-10728	8	1	1
TGM-10730	10	1	1
TGM-10732	12	1	1

Industrial Vice (fixed base)

Part No.	Size	Pkg/Carton	Pcs/Export
	Inches	Carton	
TGM-10804	4	1	2
TGM-10805	5	1	1
TGM-10806	6	1	1
TGM-10808	8	1	1



Industrial Vice (swivel base)

Part No.	Size	Pkg/Carton	Pcs/Export
	Inches	Carton	
TGM-10824	4	1	2
TGM-10825	5	1	1
TGM-10826	6	1	1
TGM-10828	8	1	1

Engineer's Profi Vice (Double Ribbed)

Part No.	Size	Pkg/Carton	Pcs/Export
	Inches	Carton	
TGM-10924	4	1	2
TGM-10925	5	1	1
TGM-10926	6	1	1
TGM-10928	8	1	1

Available with & without Pipe Jaws

- Replaceable Hardened Steel Serrated Top Jaws
- Finished With Black Hammertone Paint
- Permanent Pipe Jaws & a Large Reinforced Anvil



Choose Your Color ■ ■ ■

Round Guided Vice

Part No.	Size	Pkg/Carton	Pcs/Export
	Inches	Carton	
TGM-11104	4	1	1
TGM-11105	5	1	1
TGM-11106	6	1	1

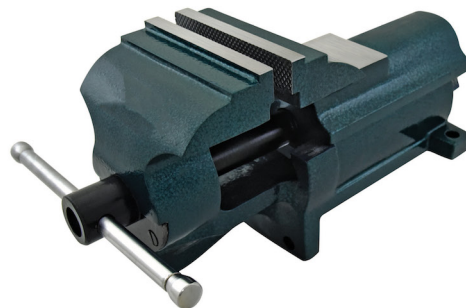


- Totally Enclosed Screw Assembly
- Replaceable Hardened Steel Grooved Jaws
- Big Anvil

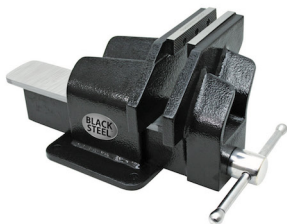
Choose Your Color ■ ■ ■

Cylindrical Vice

Part No.	Size	Pkg/Carton	Pcs/Export
	Inches	Carton	
TGM-11204	4	1	1
TGM-11205	5	1	1
TGM-11206	6	1	1



- Oversized Screw (Black Pipe) is also with 6 TPI.
- The body is SG iron.
- The material of the jaws is EN-8 and it's hardened.
- Jaws are replaceable.
- Mobile Internal jaw (Round part). It's special feature which gives the smooth movement



Steel Fabricated Offset Vice

Part No.	Size	Pkg/Carton	Pcs/Export
	Inches		Carton
TGM-12004	4	1	1
TGM-12005	5	1	1
TGM-12006	6	1	1
TGM-12008	8	1	1

- Designed for all Heavy Duty Work In Marine, Chemical & Specialist Environments.
- Comes with Offset Advantage which Allows the User to work on Long Vertical Sections.



STEEL Fabricated Economy Vice (fixed base)

Part No.	Size	Pkg/Carton	Pcs/Export
	Inches		Carton
TGM-13203	3	1	4
TGM-13204	4	1	4
TGM-13205	5	1	2
TGM-13206	6	1	2
TGM-13208	8	1	1

- Do it your self (D.I.Y) vice made from steel



Steel Fabricated Straight Vice (fixed base)

Part No.	Size	Pkg/Carton	Pcs/Export
	Inches		Carton
TGM-13104	4	1	1
TGM-13105	5	1	1
TGM-13106	6	1	1
TGM-13108	8	1	1

Also Available with Swivel Base

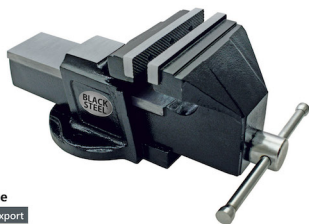
- Precision Material Bearing Surface For Smooth Operation
- Manufactured from Heavy Steel Plate



STEEL Fabricated Economy Vice (swivel base)

Part No.	Size	Pkg/Carton	Pcs/Export
	Inches		Carton
TGM-13223	3	1	4
TGM-13224	4	1	4
TGM-13225	5	1	2
TGM-13226	6	1	2
TGM-13228	8	1	1

Choose Your Color



Heavy Duty Fixed Bench Vice

Part No.	Size	Pkg/Carton	Pcs/Export
	Inches		Carton
TGM-14104	4	1	2
TGM-14105	5	1	1
TGM-14106	6	1	1
TGM-14108	8	1	1

Also Available with Swivel Base

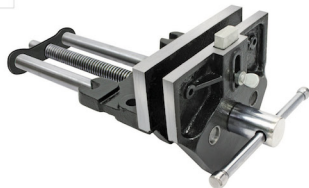


Machinists VICE

Part No.	Size	Pkg/Carton	Pcs/Export
	Inches		Carton
TGM-17104	4	1	4
TGM-17105	5	1	4
TGM-17106	6	1	2
TGM-17108	8	1	1

Quick Release Wood Workers Vice (with & without peg)

Part No.	Size	Pkg/Carton	Pcs/Export
	Inches		Carton
TGM-15107	7	1	2
TGM-15109	9	1	2



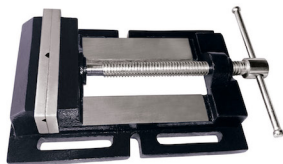
- Solid Steel Lift Dog With Lift Pin
- Ideally Suitable for the Professional Wood Worker
- Rapid Action Nut
- Rapid Action Lever for Quick Adjustments

Drill Press Vice (economy model)

Part No.	Size	Pkg/Carton	Pcs/Export
	Inches		Carton
TGM-16103	3	1	4
TGM-16104	4	1	4
TGM-16106	6	1	2
TGM-16108	8	1	2



Choose Your Color ■ ■ ■ ■



Professional Drill Press Vice

Part No.	Size Inches	Pkg/Carton	Pcs/Export Carton
TGM-16203	3	1	4
TGM-16204	4	1	4
TGM-16205	5	1	2
TGM-16206	6	1	2
TGM-16208	8	1	2

- Precision Machined Base & Face for Stable Horizontal & Vertical Mounting



Wood Workers Vice

Plain Screw (with & without peg)

Part No.	Size Inches	Pkg/Carton	Pcs/Export Carton
TGM-15406	6	1	2
TGM-15407	7	1	2
TGM-15408	8	1	1
TGM-15410	10	1	1
TGM-15412	12	1	1

Choose Your Color ■ ■ ■



TGM - PROFESSIONAL "ANVIS"

(ANVIL + VICE COMBO)

Part No.	Size Inches	Pkg/Carton	Pcs/Export Carton
TGM-00784	4	1	2
TGM-00785	5	1	1
TGM-00786	6	1	1

Made from SG IRON

- Unique design Heavy duty Vice cum Anvil (Combo design)
- Made from Spheroid Graphite Iron, this is one of the strongest in the range for heavy duty applications.
- Permanent Pipe Jaws
- Replaceable Hardened Steel Serrated Top Jaws
- Finished with Black Hammer tone paint



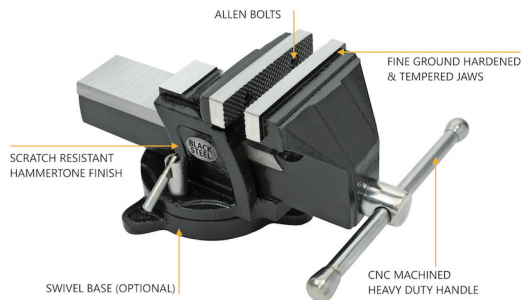
Anvils

Part No.	Size KGS	Pkg/Carton	Pcs/Export Carton
TGM-19105	5	1	1
TGM-19106	10	1	1
TGM-19107	15	1	1
TGM-19108	20	1	1
TGM-19109	25	1	1
TGM-19110	30	1	1
TGM-19112	50	1	1
TGM-19113	100	1	1

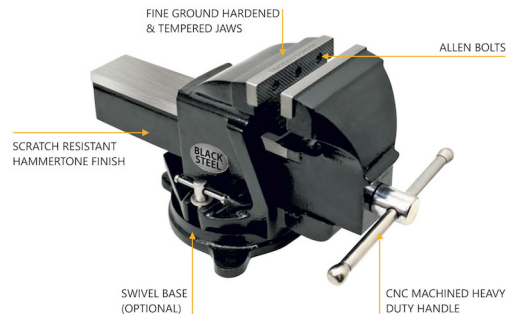
- Anvils were first made of stone as a lithic stone tool, then bronze, and later wrought iron. As Steel became more readily available, Anvils were faced with it.

Available in SG Iron & Steel Casting with a Flattened Top Surface.

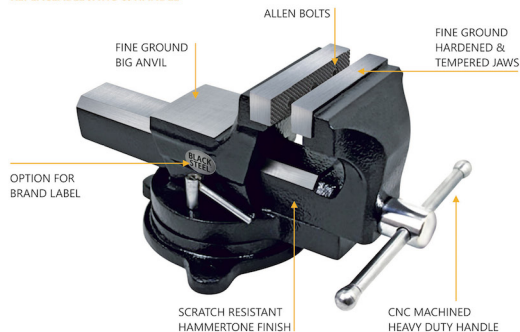
Workshop Vice (swivel base)
REPLACEABLE JAWS & HANDLE



Mechanics Vice (swivel base)
REPLACEABLE JAWS & HANDLE

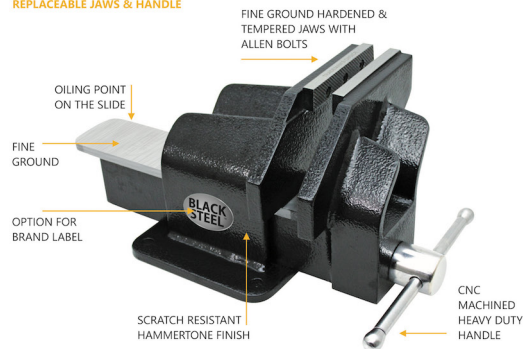


Engineers Vice (swivel base)
REPLACEABLE JAWS & HANDLE



Choose Your Color

Steel Fabricated Offset Vice
REPLACEABLE JAWS & HANDLE



G-Clamps

Part No.	Size Inches	Pkg/Carton	Pcs/Export Carton
TGM-19202	2	1	20
TGM-19203	3	1	20
TGM-19204	4	1	20
TGM-19206	6	1	10
TGM-19208	8	1	8
TGM-19210	10	1	6
TGM-19212	12	1	4



- Typically Used To Hold a Wood or Metal Workpiece



T Bar Clamp

Part No.	Size Feet	Pcs/Export Carton
TGM-19803	3	8
TGM-19804	4	6
TGM-19805	5	4
TGM-19806	6	4
TGM-19807	7	4
TGM-19808	8	4

S.G Iron Pipe Vice Hinged Type

Part No.	Size Inches	Pkg/Carton
TGM-19750	2	1
TGM-19760	2.5	1
TGM-19770	3	1
TGM-19780	3.5	1
TGM-19785	4	1
TGM-19790	4.5	1

Also Available in C.I.



S.G Iron Baby Vice Slide Type

Part No.	Size MM	Pkg/Carton	Pcs/Export Carton
TGM-19940	40	1	20
TGM-19950	50	1	20
TGM-19960	60	1	16
TGM-19970	70	1	12
TGM-19990	90	1	10

Also Available in C.I.



Crow Bar Hex

Part No.	Size Feet
TGM-24520	25 X 4
TGM-24521	25 X 5
TGM-24522	25 X 6
TGM-24523	25 X 8

Choose Your Color ■ ■ ■ ■

Accessories & Spare Parts



Optional Swivel Base



CNC Machined Handles



Replacable Nut



Soft Jaws



Regular Jaws

Our Team

TGM is a family owned, professionally managed enterprise consisting of a dynamic team, working together to attain the highest level of customer satisfaction. All employees, being highly qualified and motivated, contribute significantly to the company's success and growth. Research and development, along with innovation, are an ongoing process for enthusiastic technical, marketing and sales staff.

Our Strength

For our team of dedicated workers, quality is a non-negotiable fact, the complete team at TGM is regularly innovating in product quality enhancement, improving product standards and implementing new ideas towards achieving our cherished goal of a worldwide satisfied customers.

Our Vision

Our vision and aim is set to provide the highest level of customer service, where product reliability is the watchword.

Our Production Facility

We are equipped with modern manufacturing facilities with precision SPM grinding machines, mig welding equipment, multi head milling machines, threading machines, electrical heat treatment, electrical painting, precise jig fixtures and also induction casting furnaces for various types and grades of casting.

Our Quality

Quality is never an accident, it is always the result of intelligent effort. The quality assurance cell at TGM believes in the same policy. Right from the raw material stage down to the final inspection, our quality system ensures strict adherence to specifications at each and every step of the production line. With a captive in house capacity and cooperation from co-workers, we are geared to meet the demands of international partners and buyers, in terms of quality, quantity, delivery and commitment.

